



Orange1 Precision

**From Project
to Passion**



A dynamic, strong and ambitious Group

Orange1 Holding is an international renowned Group, one of the most important European manufacturers of single-phase and three-phase asynchronous electric motors. It has an annual capacity of more than 1 million motors and 5 million electric stators with an annual turnover of approx 235 million euro and more than 1600 workers in 15 production facilities. The group, established in 1971 by Leone Donazzan, chaired today by his son Armando Donazzan, is strongly focused on technological innovation, performance and customization to meet individual clients requirements

ORANGE1
PRECISION

ORANGE1
FOUNDRY



SICMEORANGE1

ORANGE1
ELECTRIC MOTORS

DIE CASTING

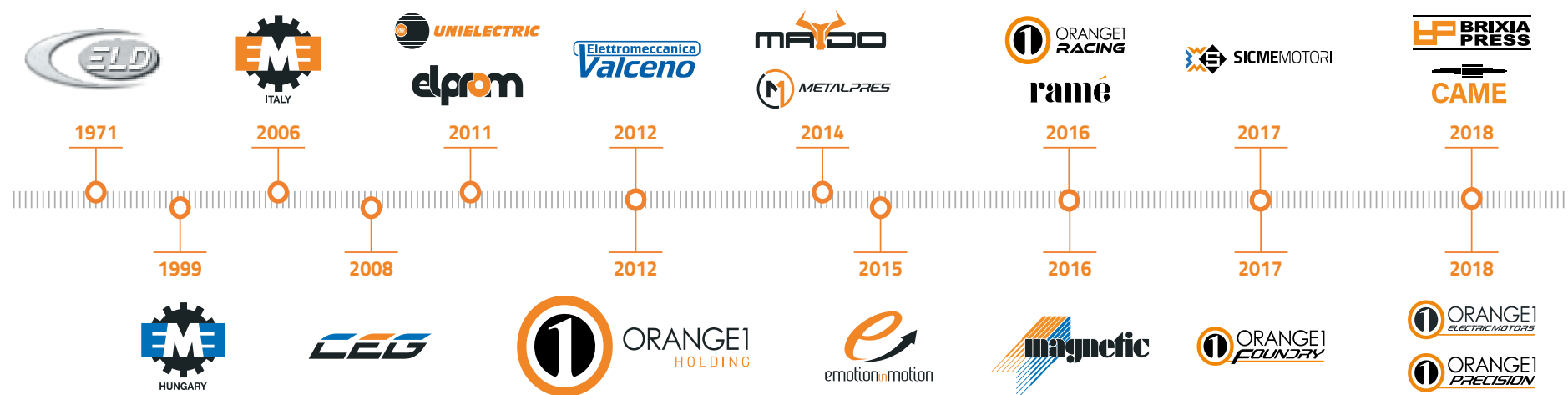
100 ml Turnover
4 Companies
720 Headcount

ELECTRIC MOTORS

125 ml Turnover
8 Companies
800 Headcount

TURNING PARTS

4,5 ml Turnover
1 Companies
35 Headcount



€ 235.000.000 TURNOVER
15 COMPANIES
1600 HEADCOUNT



ORANGE1 PRECISION was born in 2018 from the merger of MADO srl and CAME srl. **Is a dynamic company into high precision mechanics and small parts market, and a reference partner for leading companies in the hydraulic, pneumatic, electrotechnical and automotive.**

MADO. Founded in the 1999 as company producing small high precision parts. It operates as a reference partner of companies leaders in these areas: hydraulics, pneumatic, electrotechnic and automotive. The company is capable to satisfy the increasing demand of finished products with processing cycles that may include turning, heat treatment, galvanic treatment, grinding, honing, hard-turning, specific tests and assembly. The high-precision finishing department for Grinding, Honing and Hard-turning is the strength of the company thanks to its qualified and trained staff. In January 2017 it became a member of Orange1 Holding.

CAME. The company was founded in the 70s by Cavalier Mario Francioli as an external unit to the parent company OEP S.p.a. leader in Europe in the production of electric motors for vacuum cleaners. The activity, since then, has always consisted of mechanical machining, in particular electric motor shafts. The tumultuous growth of the parent company along with that of the country and the expansion in foreign markets made it mandatory to have some important work in house, such as the electric motor shaft. Since then, the successes of CAME Srl were continuous and important, including among its customers the major European groups of manufacturers of electric motors, but also customers in several other sectors with products having the same manufacturing process of the shaft for the electric motor. In 2018 it joined Orange1 Holding and with Mado it became Orange1 Precision.



The title 'Main Areas of Applications' in a bold, orange font, positioned above a vertical line that separates it from the application categories below.

Main Areas of Applications

Automotive

Components for automotive Tier1 customers

High-Pressure Pumps

Components for high-pressure pumps for agricultural, industrial and cleaning applications

Hydraulics

Components for hydraulic sector: industrial and mobile application

Electric Motors

High-tech shafts for electric motors

Machining

TURNING DEPARTMENT

- * Multispindles - mechanical 6-spindles | up to Ø 48
- * CN-turning lathes: Swiss-type & Fixed-head | up to Ø 65

GRINDING DEPARTMENT

- * Grinding Centerless
- * Grinding between centers
- * CN-grinding for cones

HONING

- * Horizontal honing for internal diameters. Manual and automatic

HARD-TURNING

- * CN turning machine for superfinishing process of hardened parts.

DRILLING

- * Automatic transfer for radial drilling

Other processes

Knurling, notching, threading, milling, tumbling, Metal washing machine with modified alcohol.

QUALITY

is a must and precision is our core business.

We control every single step of the production process with a technological and innovative quality equipment. Certification ISO 9001 obtained in 2007 and renewed to its latest revision 9001:2015.

Control Instruments:

- Durometer ERGO TEST COMP 25
- Profile projector ORION 400 H / HELIOS 350 H
- Roundness measuring instruments TAYLOR HOBSON TALYROND 585
- Profilometer MARSURF XC 2
- Roughness ZEISS SURFCOM 130A
- 3D measuring machine DEA
- Optical Hommel Jenoptik
- Microscope LYNX

The business policy of Orange1 Precision is based on the analysis of the customer satisfaction and continuous improvement of the performance.

PARTNERS, NOT VENDORS.



A REALITY BORN TO WIN.



**DAYTONA 24H
CHAMPIONS 2018 - 2019**



**TRIPLE CROWN CHAMPIONS
BLANCPAIN GT SERIES 2019**



**ENTER ORANGE1 WORLD
and join our passion for technology**



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